

GMT RUBBER-METAL-TECHNIC LTD

Tel: (+44)(0)1943 870670 Fax: (+44)(0)1943 870631 E-mail: sales@gmtrubber.com www.gmtrubber.com



Machine Feet

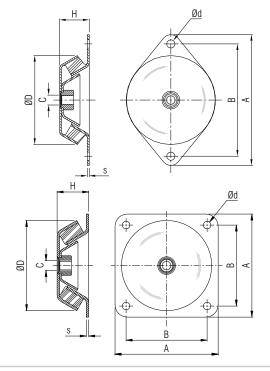
A variety of sizes are available with many held in stock. Different styles machine feet can be supplied with or without rebound control and with a square (4 hole) or an oval (2 hole) flange. Rubber hardness' shown in bold type are more generally available.

Machine Feet

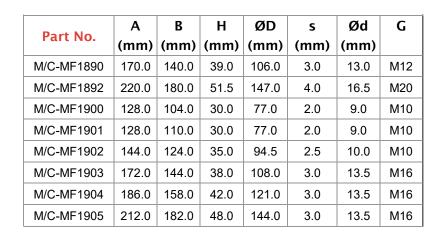
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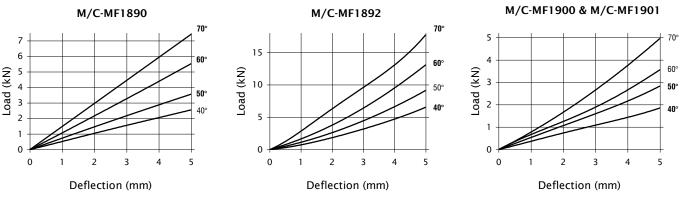
Dimensions



Compression Characteristics



| Devit Ne | Α | В | Н | ØD | s | Ød | G |
|------------|-------|-------|------|-------|------|------|-----|
| Part No. | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | |
| M/C-MF1891 | 168.0 | 132.0 | 51.5 | 147.0 | 4.0 | 12.5 | M16 |
| M/C-MF1906 | 170.0 | 140.0 | 58.0 | 162.0 | 4.0 | 14.5 | M20 |
| M/C-MF1893 | 184.0 | 150.0 | 63.0 | 172.0 | 4.0 | 13.0 | M20 |



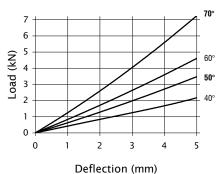


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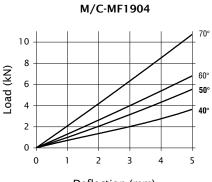
Compression Characteristics Cont'd

M/C-MF1902





M/C-MF1903

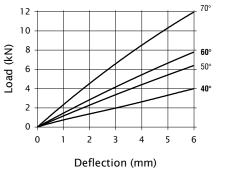


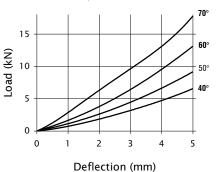
Deflection (mm)

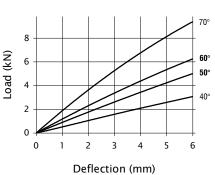




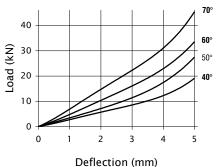














Machine Feet Cont'd: Section 10

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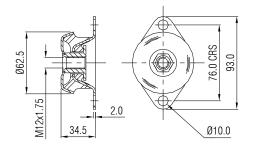
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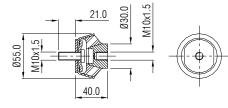
Special Machine Feet

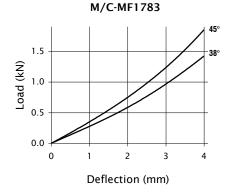


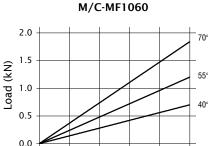
M/C-MF1783



M/C-MF1060







Deflection (mm)

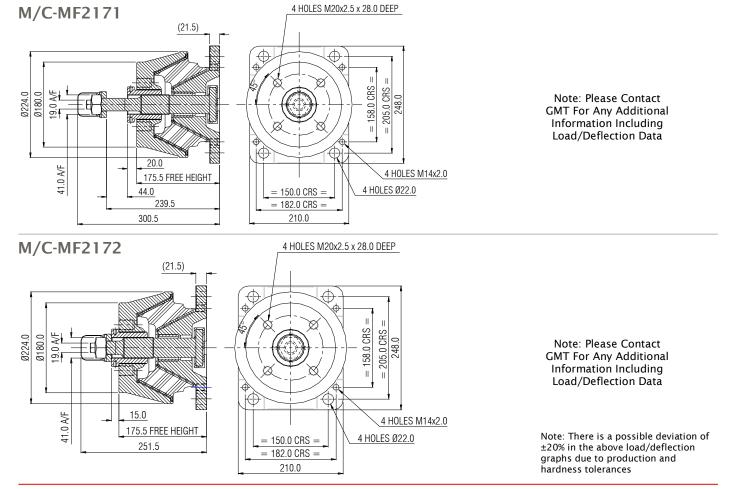
3

4

5

2

0



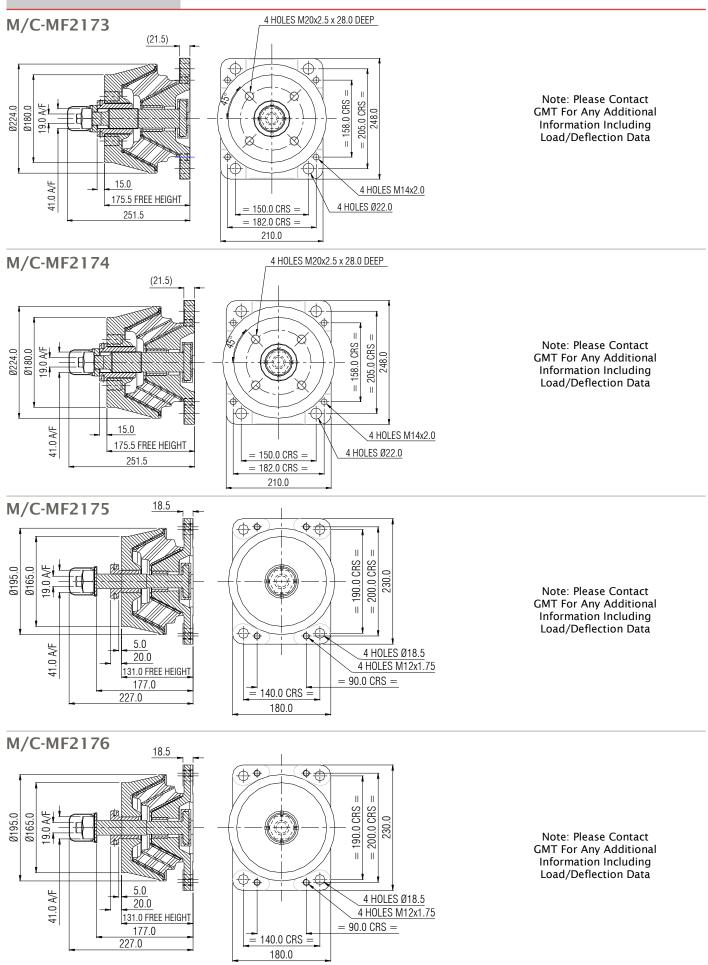
GMT RUBBER-METAL-TECHNIC LTD. The Sidings, Station Road, Guiseley, Leeds, West Yorkshire, LS20 8BX, UK



Machine Feet Cont'd: Section 10

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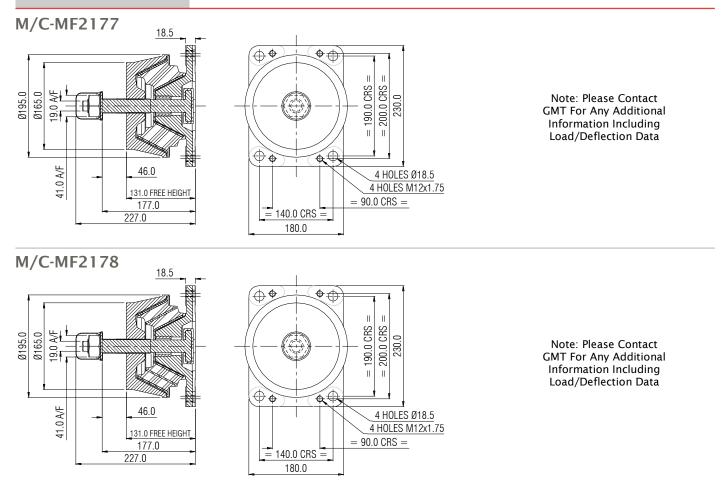




Machine Feet Cont'd: Section 10

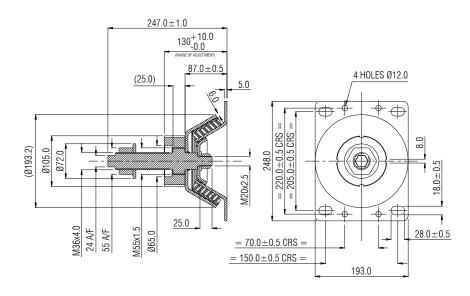
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Wind Turbine - Generator Mounting (MF2202)

GMT Generator Mountings are used by major manufacturers of large wind turbines for installations across the world. They have been developed for the bedding of wind turbine generators. For compensation of manufacturing tolerances the generator mountings are generally height adjustable. All generator mountings have a rebound control stop in order to transfer tensile loads safely in case of short circuit. Existing products can be used or new purpose designed mountings can be designed to suit specific customer application requirements.





Triflex Mountings: Section 9

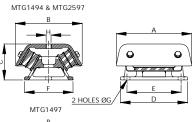


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Triflex Mountings

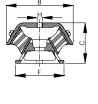
Mounts for engines, compressors, generators, marine engines and other installations where anti-vibration mounts are required. GMT manufacture two main types of Triflex mountings, Type 1 and Type 2. These are available in a variety of sizes with many held in stock. Please contact our technical sales department for assistance with selection.

Triflex Mountings (Type 1)



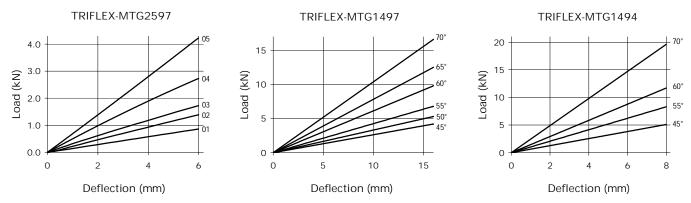
GMT Triflex Type 1 mountings have been developed to provide vibration isolation against heavy duty machinery including diesel generators, compressors, precision machinery and electronic installations. The mountings provide relatively high deflections and the design is such that there are different degrees of stiffness in the three main axes. A rebound control option is available upon request.





А В С D Ε F ØG Н Part No. (mm) (mm) (mm) (mm) (mm) (mm) | (mm) TRIFLEX-MTG2597 122 132 75 115 90 84 13 M16 TRIFLEX-MTG1494 230 204 110.5 205 165 148 18 M16 TRIFLEX-MTG1497 230 165 204 123.5 205 148 18 M16

Compression Characteristics



Note: There is a possible deviation of ±20% in the above load/deflection graphs due to production and hardness tolerances

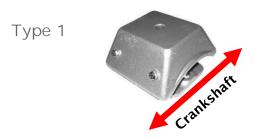
Stiffness Ratio

The Triflex 1 mountings have different degrees of stiffness in the three main axes, vertical, longitudinal and lateral.



Crankshaft Direction

For GMT Triflex Type 1 mountings, the recommended orientation for installation is as detailed below:





Triflex Mountings Cont'd: Section 9

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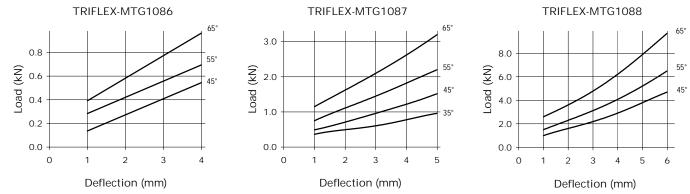
Triflex Mountings (Type 2)

GMT Triflex Type 2 mountings have been developed for the insulation of static and mobile machines and engines. Mounts have DNV type approval for the flexible mounting of propulsion and auxiliary machinery. Applications include generators, marine engines, compressors, fans and pumps. The mountings provide different degrees of stiffness in the three main axes and also have integrated rebound control.



| Ĺ | Dort No. | A | В | С | D | E | F | G | Н |
|---|-----------------|------|------|------|-------|------|-------|-------|-----|
| | Part No. | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | |
|) | TRIFLEX-MTG1086 | 120 | 60 | 40 | 80 | 100 | 11x14 | 11x14 | M12 |
| | TRIFLEX-MTG1087 | 184 | 75 | 50 | 103.5 | 140 | 30x13 | 20x13 | M16 |
| G | TRIFLEX-MTG1088 | 230 | 112 | 70 | 133.0 | 182 | 34x18 | 26x18 | M20 |

Compression Characteristics



Note: There is a possible deviation of ±20% in the above load/deflection graphs due to production

Stiffness Ratio

The design of the Triflex 2 mountings provides different degrees of stiffness in the three main axes, vertical, longitudinal and lateral.



Crankshaft Direction

For GMT Triflex Type 2 mountings, the recommended orientation for installation is as detailed below:



Adjustable Studs

GMT Adjustable studs are available in 4 main sizes and are suitable for use with the Triflex mounting and machine feet range where height adjustment is required.

| 1 | - S A | Part No. | А | S | ØD | В | L | Alternative thread |
|----|------------|------------|------------|-------|------|------|------|--------------------|
| | | Part NO. | A | (mm) | (mm) | (mm) | (mm) | lengths, B (mm) |
| | | STUD-M3120 | M10 x 1.50 | 7x7 | 30 | 100 | 110 | 125, 150 |
| LB | | STUD-M3123 | M12 x 1.75 | 7x7 | 37 | 100 | 112 | 125, 150, 200 |
| | ф | STUD-M3128 | M16 x 2.00 | 10x10 | 50 | 125 | 140 | 100, 150, 200, 250 |
| | - COD - ØD | STUD-M3133 | M20 x 2.50 | 13x13 | 60 | 150 | 167 | 100, 200, 250 |





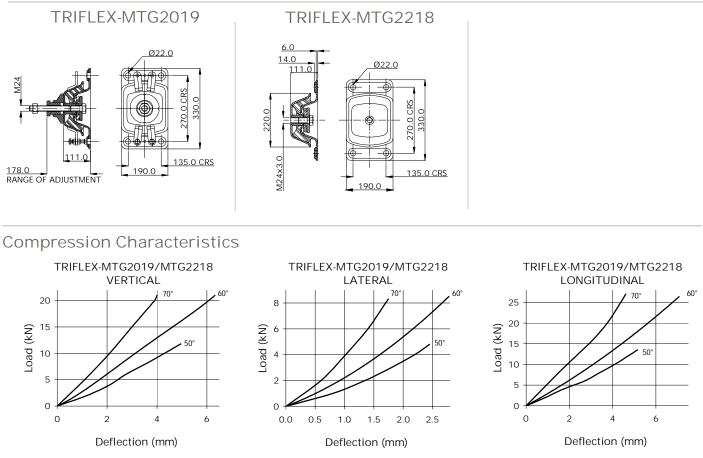
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Large Triflex Mountings

GMT Large Triflex Mountings have been developed for the insulation of static and mobile machines and engines for the load range 8kN to 20kN. Applications include medium/large marine engines and generators. The mounts provide different degrees of stiffness in the three main axes and also have integrated rebound control. These parts can be manufactured and supplied with or without the adjustable top bolt and with or without the four tie down bolts.







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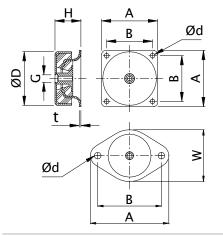
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IS Mountings

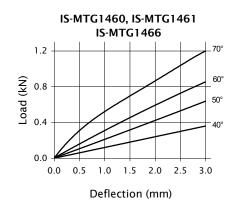
Tooling is available for a range of sizes and styles though minimum order quantities may apply. Parts are usually manufactured in chloroprene rubber. The construction of these parts is such that the stiffness in the three axes is very similar.

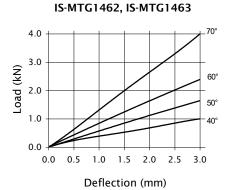
Dimensions



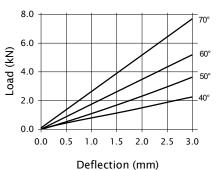
| Dout No. | Α | В | Н | ØD | G | t | Ød | W |
|--------------------------------------|-------|-------|------|-------|----------|------|------|------|
| Part No. | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) |
| IS-MTG1460 | 60.5 | 49.5 | 28.0 | 58.0 | M6x1.0 | 1.8 | 5.2 | |
| IS-MTG1461 | 77.0 | 61.0 | 28.0 | 58.0 | M8x1.25 | 1.8 | 9.0 | |
| IS-MTG1462 | 76.0 | 63.5 | 38.0 | 76.0 | M10x1.5 | 2.5 | 6.8 | |
| IS-MTG1463 | 90.0 | 74.0 | 38.0 | 76.0 | M12x1.75 | 2.5 | 9.0 | |
| IS-MTG1464 | 133.4 | 108.0 | 63.0 | 123.8 | M16x2.0 | 4.0 | 12.0 | |
| IS-MTG1465 | 175.0 | 143.0 | 90.0 | 168.0 | M16x2.0 | 5.0 | 13.5 | |
| IS-MTG1466 Note: 2 Hole Flange | 106.0 | 86.0 | 28.0 | 58.0 | M8x1.25 | 1.8 | 9.0 | 70.0 |

Compression Characteristics

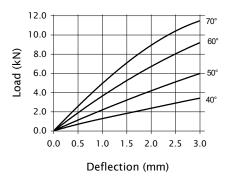








IS-MTG1465



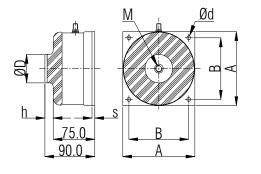


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Air Mounts

Available in 3 sizes GMT Air Springs provide isolation against low frequency attenuations and offer insulation from structure borne vibrations. Minimum order quantities may apply unless parts are available from stock.

Dimensions

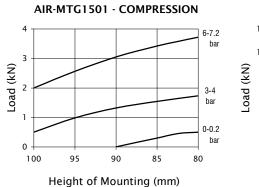


| Part No. | A (mm) | B (mm) | М | ØD (mm) | Ød (mm) | h (mm) | s (mm) |
|-------------|-----------|-----------|----------|------------|------------|-----------|-----------|
| AIR-MTG1501 | 130.0 | 108.0 | M12x1.75 | 50.0 | 7.0 | 12.0 | 5.0 |
| AIR-MTG1502 | 255.0 | 215.0 | M16x2.0 | 129.0 | 14.0 | 16.0 | 6.0 |
| AIR-MTG1503 | 470.0 | 406.0 | M24x1.5 | 300.0 | 20.0 | 24.0 | 8.0 |

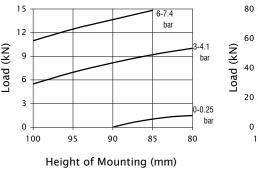
Compression Characteristics

| | Vertical L | oading | Stiffness Characteristics |
|-------------|-----------------|--------|---|
| Part No. | Minimum Maximum | | Vertical : Horizontal @ Pressure |
| AIR-MTG1501 | 0.5kN | 2.0kN | 1 : 1.8 @ 0 bar 1 : 1.5 @ 3 bar 1 : 1.0 @ 6 bar |
| AIR-MTG1502 | 2.0kN | 10.0kN | 1 : 3.2 @ 0 bar 1 : 1.8 @ 3 bar 1 : 1.6 @ 6 bar |
| AIR-MTG1503 | 10.0kN | 50.0kN | 1 : 3.1 @ 0 bar 1 : 1.7 @ 3 bar 1 : 1.2 @ 6 bar |

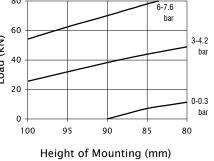
Note: The maximum pressure to which Air Mountings should normally be inflated is 6bar.



AIR-MTG1502 - COMPRESSION



AIR-MTG1503 - COMPRESSION



Note: Nominal height of mountings = 90.0mm